



Wellcoat Clear Varnish

<p>Wellcoat varnish is a single pack alkyd based clear coating designed for wooden surface. The product enhances the natural look of wood & has good resistance to normal mechanical & chemical attack including water & moisture. It is also resistant to microorganism & termite growth & can withstand moderate temperature hence very useful for kitchen & bathroom. The product works very well in wooden floor & stairs with heavy wear. The product is available in clear & variety of wood colors in high gloss, matt & silk-matt version.</p>	<p>PRODUCT</p>																		
<ul style="list-style-type: none"> • Fully dried film is resistant to various chemicals, water & water vapour • Easy to apply • Resistant to microorganism growth • Economic 	<p>FEATURES</p>																		
<p>Natural wood & wood substitutes like fibre board, veneer Suitable for interior use. Ideal for kitchen furniture, wooden floor & items exposed to water & moisture.</p>	<p>RECOMMENDED USE</p>																		
<table border="0"> <tr> <td>Finish</td> <td>: Glossy, Matt & Silk-matt with excellent flow</td> </tr> <tr> <td>Gloss at 60°</td> <td>: More than 90% for glossy finish , 10-15% for matt & 35-40% for silk-matt</td> </tr> <tr> <td>NVM %</td> <td>: 45-46 for gloss & 48-50 for matt & silk-matt</td> </tr> <tr> <td>Viscosity</td> <td>: 60-65 sec at B4/30 deg C</td> </tr> <tr> <td>Application method</td> <td>: Brush & Roller (conventional spray using special thinner)</td> </tr> <tr> <td>Thinner & thinning ratio</td> <td>: WT -HAS & max 5% for brush & roller application</td> </tr> <tr> <td>Theoretical coverage</td> <td>: 12-14 sq.mt/lit</td> </tr> <tr> <td>Drying time at 30 deg C</td> <td>: Touch dry -1 Hour , Recoat able dry – 6-7 hrs Hard dry & Stackable dry overnight.</td> </tr> <tr> <td>Pack size</td> <td>: 1LT, 1USG, 5USG</td> </tr> </table>	Finish	: Glossy, Matt & Silk-matt with excellent flow	Gloss at 60°	: More than 90% for glossy finish , 10-15% for matt & 35-40% for silk-matt	NVM %	: 45-46 for gloss & 48-50 for matt & silk-matt	Viscosity	: 60-65 sec at B4/30 deg C	Application method	: Brush & Roller (conventional spray using special thinner)	Thinner & thinning ratio	: WT -HAS & max 5% for brush & roller application	Theoretical coverage	: 12-14 sq.mt/lit	Drying time at 30 deg C	: Touch dry -1 Hour , Recoat able dry – 6-7 hrs Hard dry & Stackable dry overnight.	Pack size	: 1LT, 1USG, 5USG	<p>SPECIFICATION & OTHER INFORMATION</p>
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<p>The product is best applied by brush / roller & can also be applied by conventional spray.</p> <p>Ensure wood is dry, clean & free from contaminants. Use Wellcoat Cleaning thinner for cleaning the wood surface before sanding (if required). Sand the surface with a coarse (P 180) followed by fine sand paper (P 400) along the direction of grains. Dust off the surface & apply two coats of Wellcoat varnish with a gap of 6-8 hrs. If the surface is already painted & the film is strongly adhered on the substrate use Wellcoat paint stripper before sanding & application of subsequent coats. A coat of Maxiwood NC filler or Aqueous filler may be used if grain filling is required.</p>	<p>SURFACE PREPARATION & APPLICATION</p>
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<p>Storage & Disposal : Store in cool, dry condition. & dispose by controlled land fill as per requirement of statutory authority. Don't empty into drains, sewers or other water courses.</p> <p>Flash Point : 22°C</p> <p>Shelf Life : Upto 12 months under sealed condition.</p>	<p>STORAGE & HANDLING</p>
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<ul style="list-style-type: none"> • Avoid contact with the skin and eyes. Wear suitable protective clothing such as overalls, • goggles, dust mask and gloves. Use a barrier cream. • Ensure that there is adequate ventilation in the area where the product is being applied. • Do not breathe vapour or spray. • In the event of accidental splashes, flush eyes with warm water & wash skin with mild soap and seek quick medical advice. • Inhalation & Ingestion : Remove to fresh air, loosen collar. Don't induce vomiting.. • Refer to MSDS for details. 	<p>SAFETY PRECAUTIONS & FIRST AID</p>
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<p>The product information sheet is meant for general information of the product. Optimal performance by the product would be achieved on correct selection of paint & painting system, proper surface preparation & application. Unless specifically agreed in writing by us we won't be responsible for 100% performance of the product.</p> <p>Product information sheet would be subject to modification as & when product is modified/improved. Our endeavor would be to keep you abreast of change.</p>	<p>DISCLAIMER</p>
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