



TECHNICAL DATA SHEET

PRODUCT : POLYESTER PUTTY

AUTO REFINISH

Description

It is a two component polyester system characterized by excellent adhesion, easy sanding and deep filling for a wide range of imperfections on different substrates.

Benefits

Fast drying, Easy sanding, Excellent adhesion

Ingredients

Base : Polyester Resin, Pigment, Fillers and Special Additives

Hardner : Di Benzoyl Peroxide

Technical Information

Colour : Grey (as per customer request)

Density : 1.82

Viscosity :350,000 cps

Solid Content : 83%

Suitable Substrates : Suitable for cars and buses

Surface Preparation : Surface should be clean and free of dust, oil and grease

Mixing Ratio : 100 gm Polyester Putty
2-3 gm Hardner (depends up on weather and temperature)
Mix well using a putty knife or plastic spreader

Pot Life : 3-5 minutes at 25 'C

Application : Using putty knife across the desired area

Drying Time

Drying Time	Surface Dry	Hard Dry
At 20'C	5 minute	30 minute
At 30 ' C	4 minute	20 minute
At 40'C	3 minute	10 minute

Sanding : Dry sanding using grit sand paper number 80 followed by
grit sand paper number 180
Wet sanding using grit sand paper number 120

Shelf Life : One year if stored in original package at 25'C