



## TECHNICAL DATA SHEET

### PRODUCT : LIGHT WEIGHT BODYFILLER

#### Description

Light weight filler is a thixotropic two component polyester putty used for filling holes and imperfections.

#### Benefits

Maximum filling, quick drying, Easy sanding.

#### Ingredients

Base : Unsaturated Polyester resin, Fillers and special additives

Hardner : Di Benzoyl Peroxide

#### Technical Information

Colour : Grey (as per customer request)

Density :

Viscosity :

Solid Content :

Suitable Substrates : Suitable for cars and buses

Surface Preparation : Surface should be clean and free of dust, oil and grease

**Mixing Ratio** : 100 gm Polyester Putty  
2-3 gm Hardener (depends up on weather and temperature)  
Mix well using a putty knife or plastic spreader.

**Pot Life** : 3-5 minutes at 25 'C

**Application** : Using putty knife across the desired area

**Drying Time**

Drying Time	Surface Dry	Hard Dry
At 20'C	5 minute	30 minute
At 30 ' C	4 minute	20 minute
At 40'C	3 minute	10 minute

**Sanding** : Dry sanding using grit sand paper number 80 followed by  
grit sand paper number 180  
Wet sanding using grit sand paper number 120

**Shelf Life** : One year if stored on original package at 25'C