

Wellcoat Paints

Painting Solution



Wellcoat Paints
Architectural Coatings
Product Data Sheet

WELLCOAT RED OXIDE PRIMER

Wellcoat Red oxide primer is a solvent based anticorrosive primer formulated with Alkyd resin, Red oxide pigment & other rust inhibitive ingredients. This is an economic anticorrosive primer widely used in metal fabrication industry for use over ferrous substrates & can be over coated with Wellcoat Maxigloss enamel. The product can also be used in Auto refinish system as metal primer followed by Nitrocellulose surfacer & top coat.

PRODUCT

- Economic anticorrosive primer for ferrous substrates
- Easy to apply
- Good dent filling capability (useful as Auto refinish primer)
Available in semi glossy & dead matt form.

FEATURES

Metal fabrication industry & Auto refinish industry as economic metal primer

RECOMMENDED USE

Brush, Roller, conventional spray & Dipping (Dipping variety is available on request). Don't apply when surface is wet & humidity is above 95%. Ensure proper ventilation during application & drying.

APPLICATION METHOD

Color : Red oxide
Finish : Smooth, matt & semi-glossy
NVM% : 55-58
Thinner/ Cleaner : WT-HAS
Typical DFT : 40-45 microns
Theoretical coverage : 12-14 m²/lt
Practical coverage : Would depend on condition of substrate, application method & skill & loss in container etc.
Drying time @ 300C : Touch dry - 1 hr
Recoating time : Over night

SPECIFICATION & OTHER INFORMATION

Surface should be clean, dry & free from all contaminants. Remove rust, if any, by sanding wire brushing or sweep blasting (in case surface area is large). Apply one coat of Wellcoat Red oxide primer. Allow it to dry as mentioned & apply Maxigloss enamel or N.C surfacer depending on usage

SURFACE PREPARATION & SYSTEM

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Storage & Disposal : Store in cool, dry condition. & dispose by controlled land fill as per requirement of statutory authority. Don't empty into drains, sewers or other water courses.
Flash point : 40°C
Shelf life : Up to 12 months

STORAGE & HANDLING

- Avoid contact with the skin and eyes. Wear suitable protective clothing such as overalls goggles, dust mask and gloves. Use a barrier cream.
- Ensure that there is adequate ventilation in the area where the product is being applied. Do not breathe vapour or spray.
- Refer to MSDS for details

SAFETY PRECAUTIONS & FIRST AID

Eyes : In the event of accidental splashes, flush eyes with warm water & wash skin with mild soap and seek quick medical advice.
Inhalation & Ingestion : Remove to fresh air, loosen collar. Don't induce vomiting.

The Product information sheet is meant for general information of the product. Optimal performance by the product would be achieved on correct selection of paint & painting system, proper surface preparation & application. Unless specifically agreed in writing by us we won't be responsible for 100% performance of the product. Product information sheet would be subject to modification as & when product is modified/improved. Our endeavor would be to keep you abreast of change.

DISCLAIMER